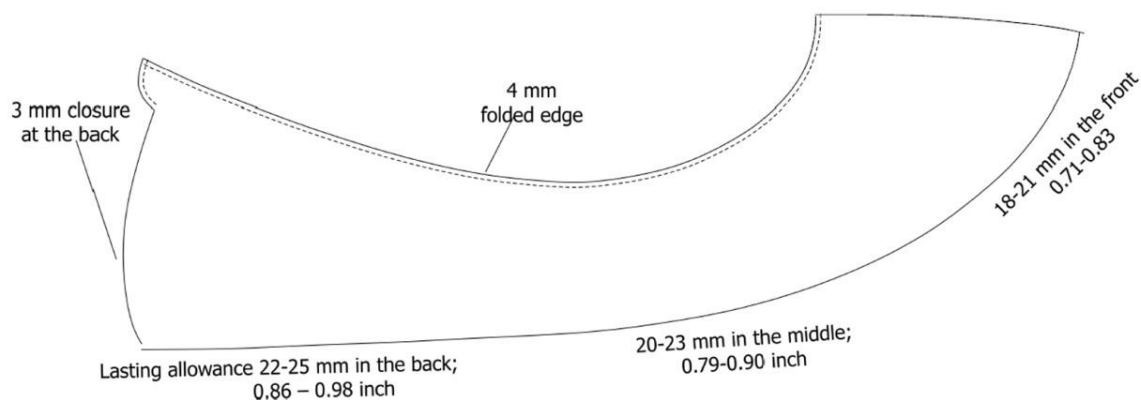




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PATTERNS A4 - Letter



Parameters of the shoe last for women (+/- 6 mm ; +/- 0.24 inch difference admitted)

SIZE EUR	SIZE US	SIZE UK	The length of the bottom of the shoe last		The width of the bottom of the shoe last		The length of the upper of the shoe last		The width of the upper of the shoe last		Foot length	
			[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]
34	4	2	8.79	223.2	3.11	79	9.26	235.2	4.96	126	8.31	211
35	4.5	2.5	9.05	229.8	3.17	80.5	9.52	241.8	5.08	129	8.61	219
36	5.5	3.5	9.31	236.4	3.23	82	9.78	248.4	5.20	132	8.95	227
37	6	4	9.57	243	3.29	83.5	10.04	255	5.31	135	9.25	235
38	7	5	9.83	249.6	3.35	85	10.30	261.6	5.43	138	9.51	242
39	7.5	5.5	10.09	256.2	3.41	86.5	10.56	268.2	5.55	141	9.82	249
40	8.5	6.5	10.35	262.8	3.46	88	10.82	274.8	5.67	144	10.04	255
41	9	7	10.61	269.4	3.52	89.5	11.08	281.4	5.79	147	10.34	263
42	10	8	10.87	276	3.58	91	11.34	288	5.91	150	10.64	270

INSTRUCTIONS HOW TO PRINT AND CUT

VIDEO TUTORIAL HOW TO PRINT AND CUT PATTERNS : <https://youtu.be/I3XWHdbdzxc>

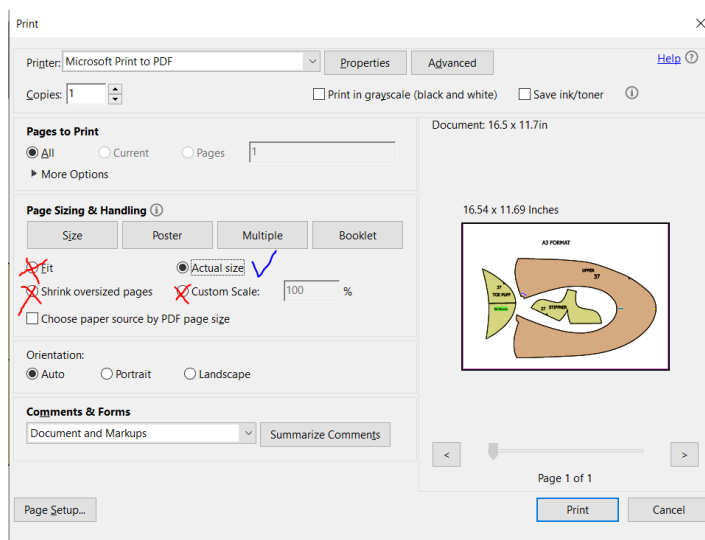
VIDEO TUTORIAL HOW TO CUT LEATHER: <https://youtu.be/ie8RsXjD9o0>

VIDEO TUTORIAL HOW TO SKIVE LEATHER: <https://youtu.be/hAA-nERIXSw>

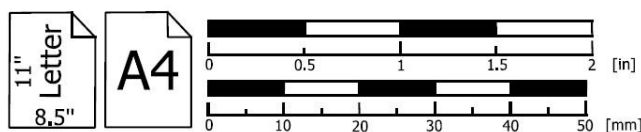
or read bellow ↓

Step 1: Configure the printer settings:

1. You have to print the PDF files on **A4 or Letter** sheet;
2. Make sure your printer settings are on " **Actual size** "



3. Then print only one page to make a test if it will be printed on real size;
4. After you print this test sheet check on it with a ruler if you have this measure of **2 Inches** or **50 millimeters** as it is indicated in the representation in the bottom left of the page. In these way you ensure that you print on real size, on a scale 1:1.



If so, it means that the print settings are good, leave them as they are and print all the sheets.

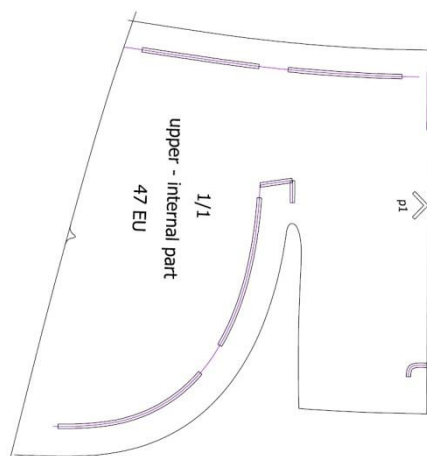
Step 2: Cutting and preparation

1. After you have printed all the patterns in real size, sometimes, if a pattern is bigger than the size of the A4 or Letter sheet, then one part of this pattern will be on one sheet and the other part on another sheet.

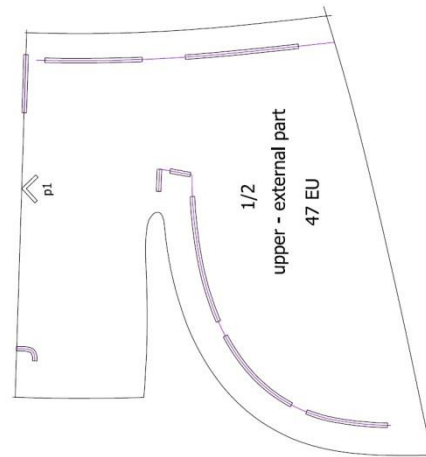
You will have to join by gluing together those 2 parts to obtain the whole pattern.

For example:

- A.** Those 2 parts are on different sheets but creates a whole pattern (upper) :

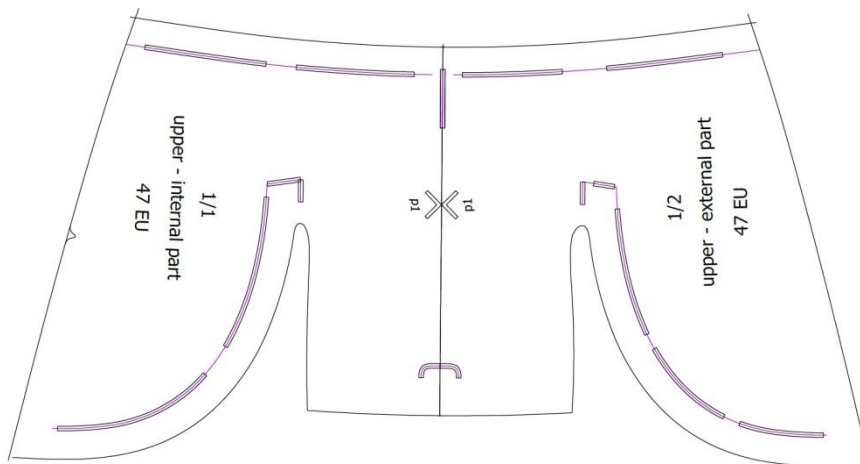


This is internal part of upper



This is external part of upper

- B.** Join by gluing together those 2 parts to obtain the whole pattern:

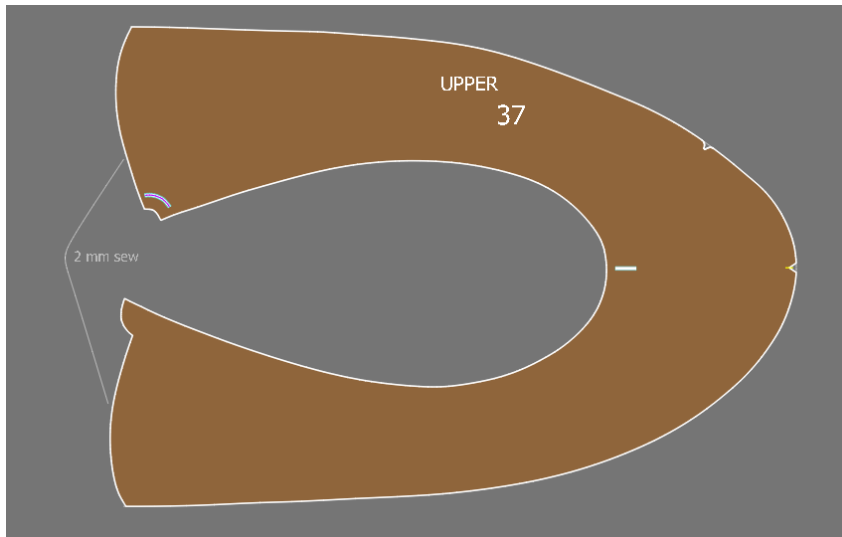


This is the whole pattern of upper after gluing those 2 parts together

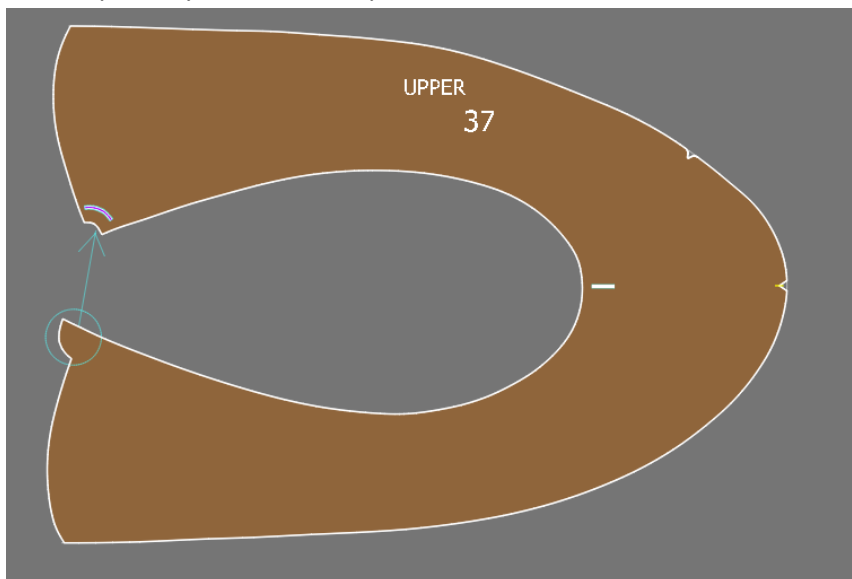
2. Now glue all the patterns on a not very thick and hard cardboard;
3. Cut out the patterns from the cardboard (you can cut them with scissors or a cutter);
4. With these cardboard patterns, now you can cut out the leather (you can cut them with scissors or a cutter); - see my **video tutorial how to cut leather** : <https://youtu.be/ie8RsXjD9o0>
5. Put the signs from the patterns on the leather pieces;
6. Skive the edges of the leather pieces (overlapping edges, folded edges, stitching edges, others). My **video tutorial** : <https://youtu.be/hAA-nERIXSw>

BASIC INSTRUCTIONS HOW TO ASSEMBLE THE PIECES FOR THIS SHOE MODEL TOGETHER AND SEW THEM

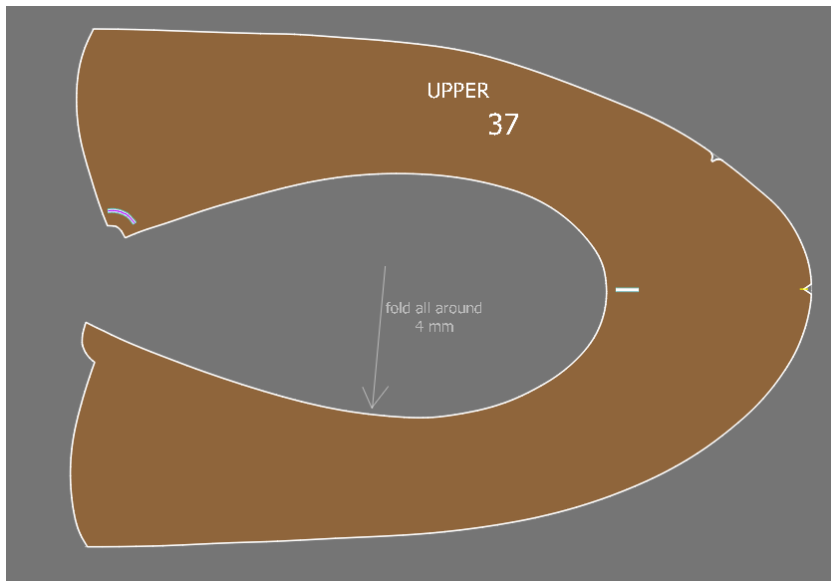
1. Sew the upper on the back at 2-3 mm sewing allowance



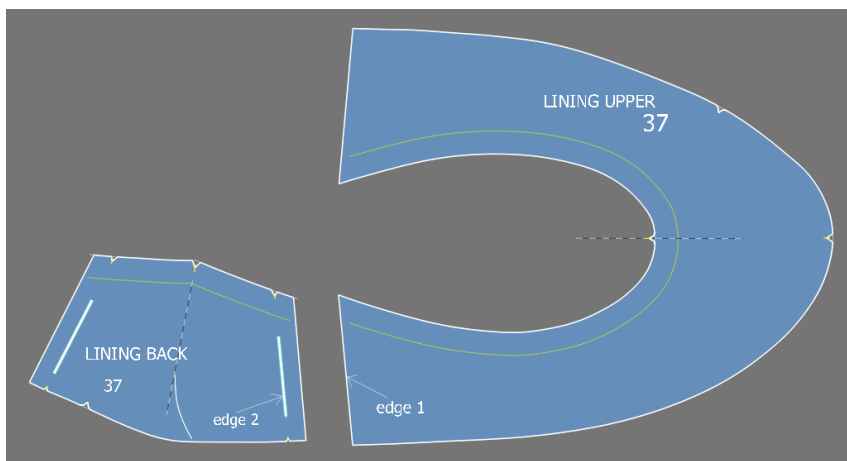
Then separately sew this little part



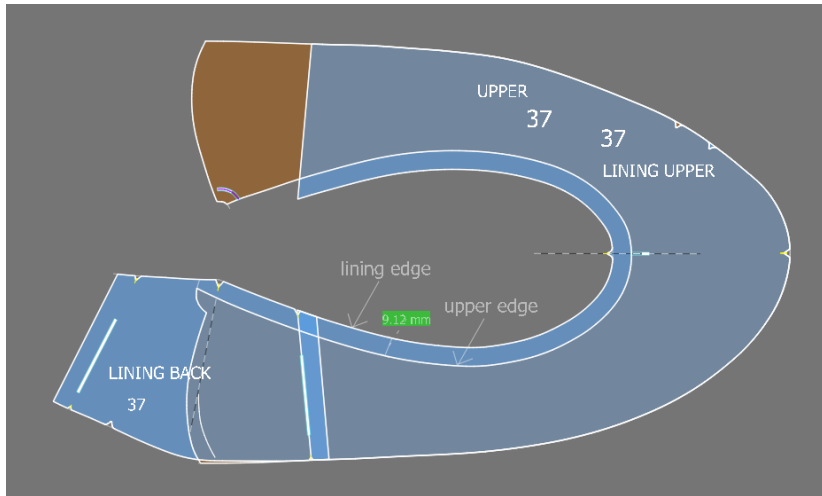
2. Fold 4 mm all around the edge of the upper



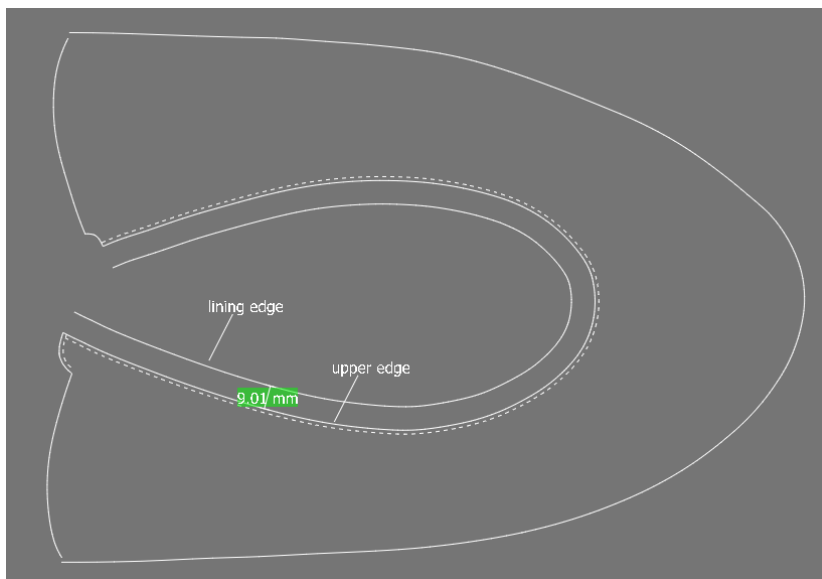
3. Overlap edge 1 over edge 2. Do it both on the outside and on the inside



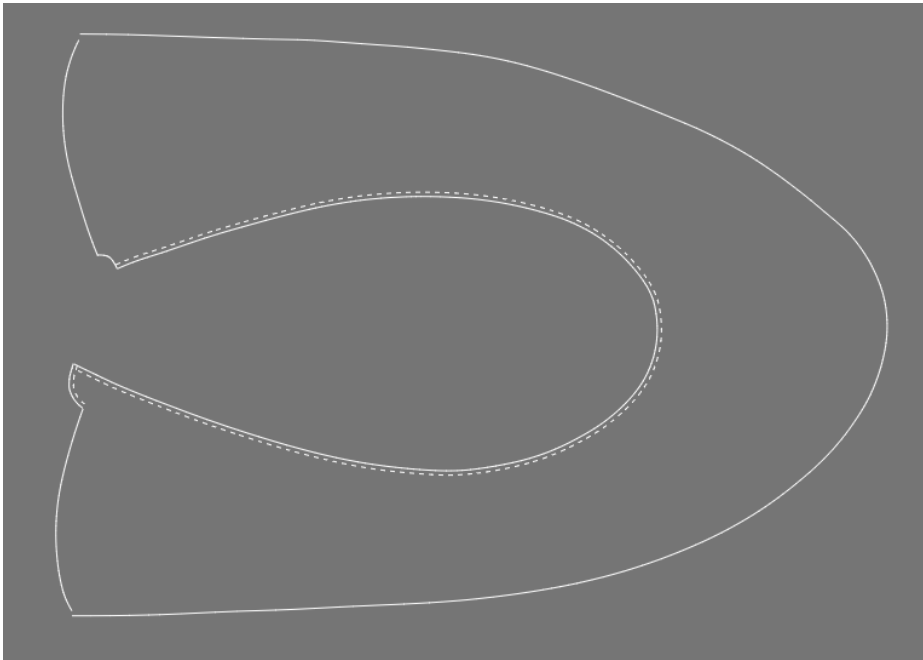
4. Join together by gluing the top edge of the lining with the top edge of the upper. The edge of the lining must be approximately 9 mm higher than the edge of the upper.



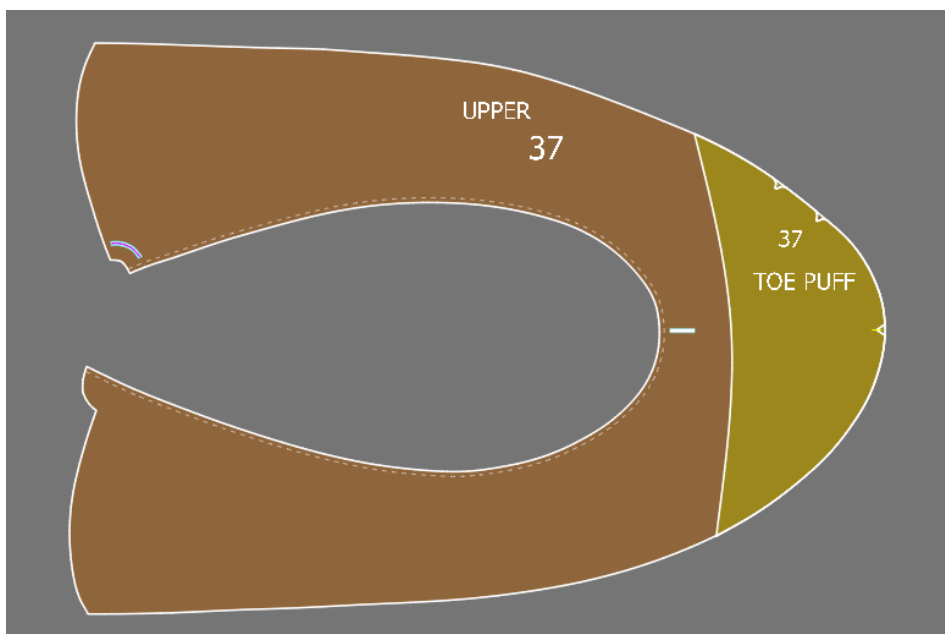
5. Sew all around edge of the upper with the lining



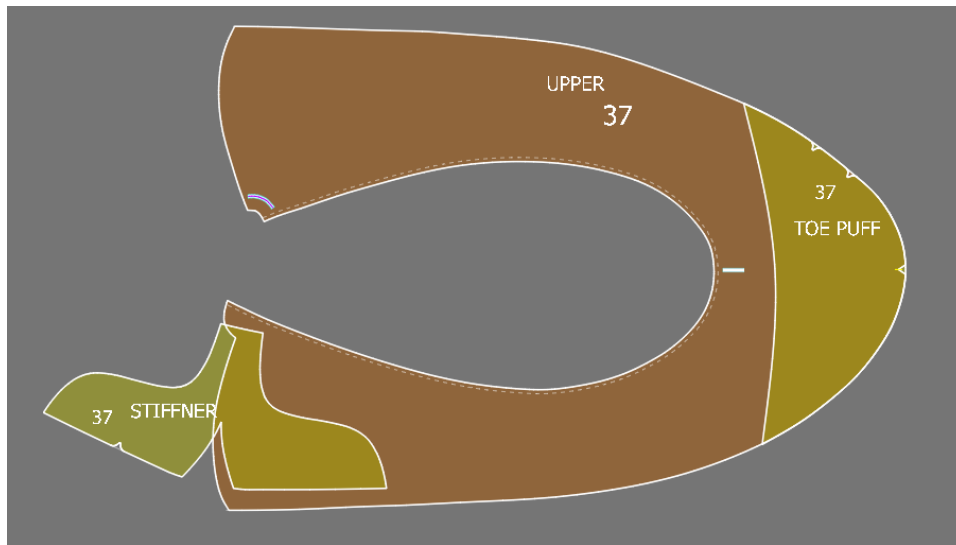
6. Cut the remaining 9 mm of the lining so that both edges, upper and lining, will be aligned



7. Glue the toe puff with the upper so that the toe puff is between the upper and the lining.



8. Assemble by gluing stiffner between the upper and the lining



LASTING THE UPPER

1. The lasting allowance is already added to the patterns:
22-25 mm / 0.86 – 0.98 inch at the back;
20-23 mm / 0.79-0.90 inch at the middle;
18-21 mm / 0.71-0.83 inch in the toe part.

2. Put the insole on the last



indicative image

3. Put the upper on the last
4. Assemble the upper all around on the last by pulling the lasting allowance on the insole.
Fix it with nails.



indicative image



indicative image

5. Glue lasting allowance on the insole
6. Let the glue dry
7. Take out the nails
8. Skive the lasting allowance to be a thin layer so you can apply the sole
9. Apply the sole.

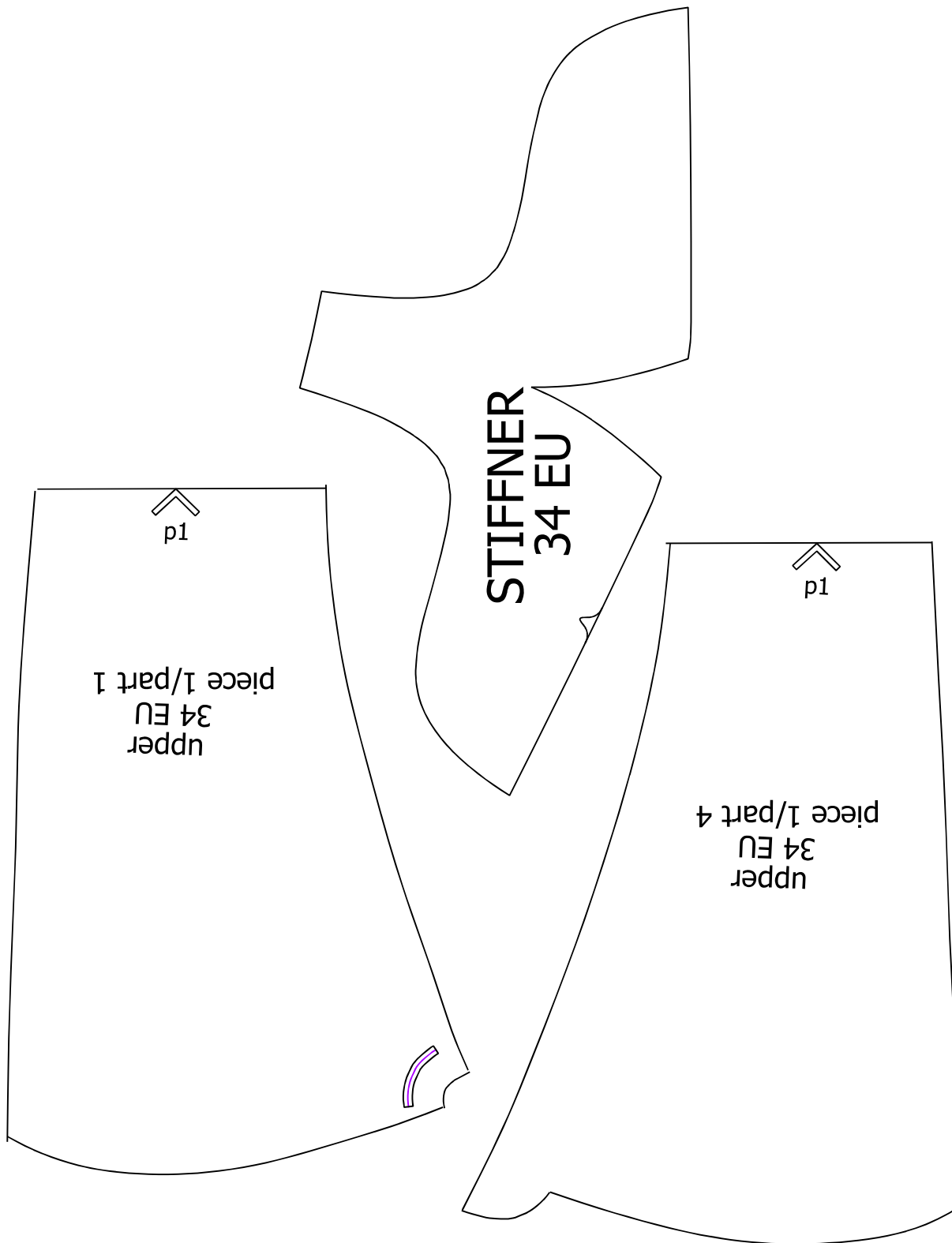
MY VIDEO TUTORIALS : <https://www.youtube.com/@valevro.studio>

WEBSITE : <https://valevro.com>

FACEBOOK : <https://www.facebook.com/Valevro.Studio/>

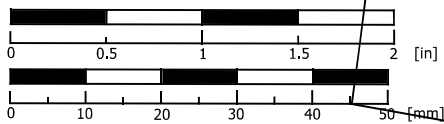
INSTAGRAM : <https://www.instagram.com/valevro.studio/>

THANK YOU!



11"
Letter
8.5"

A4

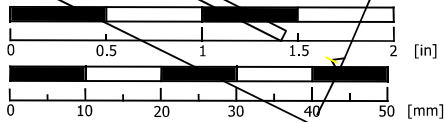


lining upper
34 EU
piece 2/part 2

2d

11"
Letter
8.5"

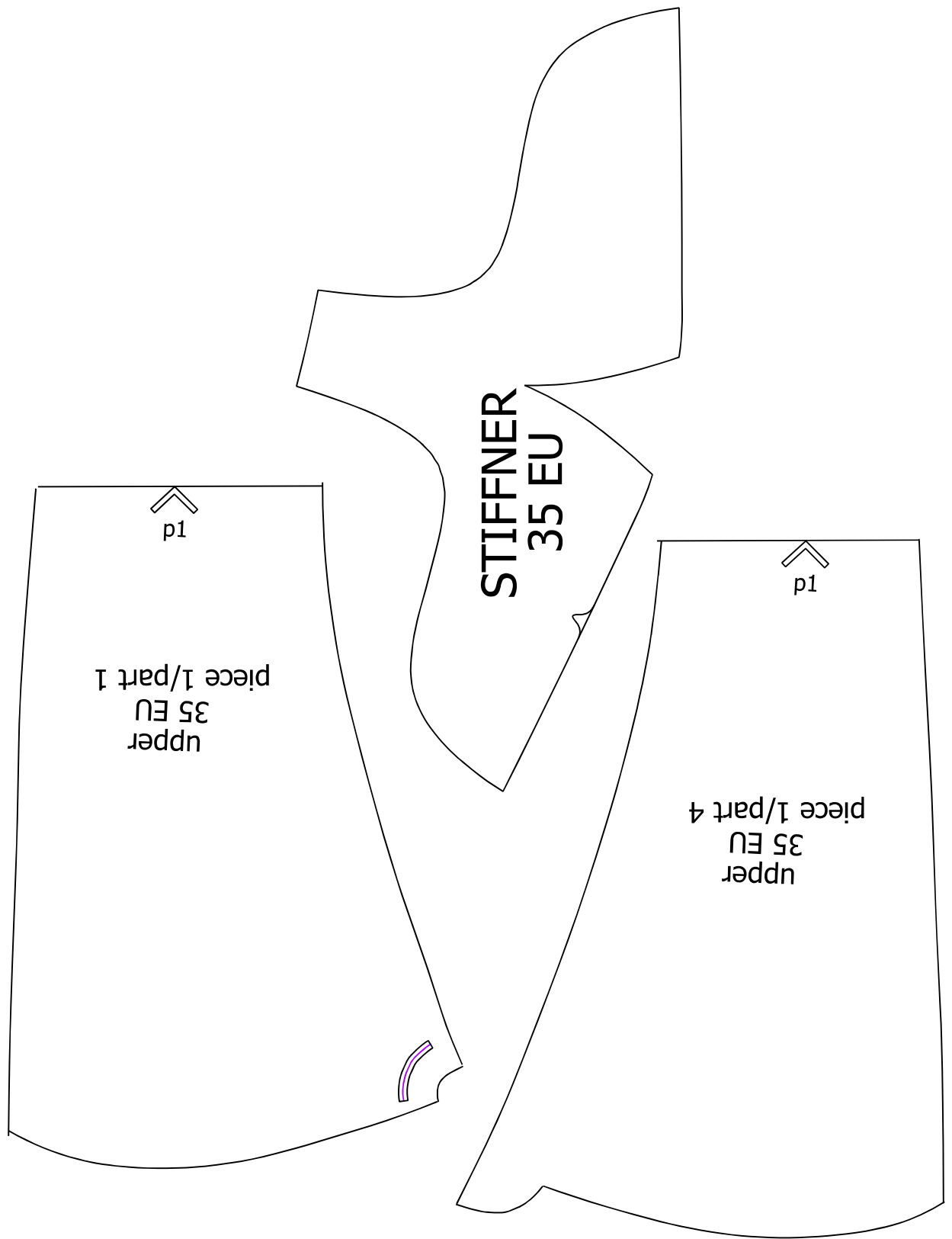
A4



LINING BACK

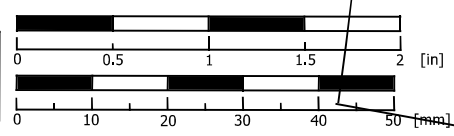
34 EU

p2
lining upper
34 EU
piece 2 / part 1



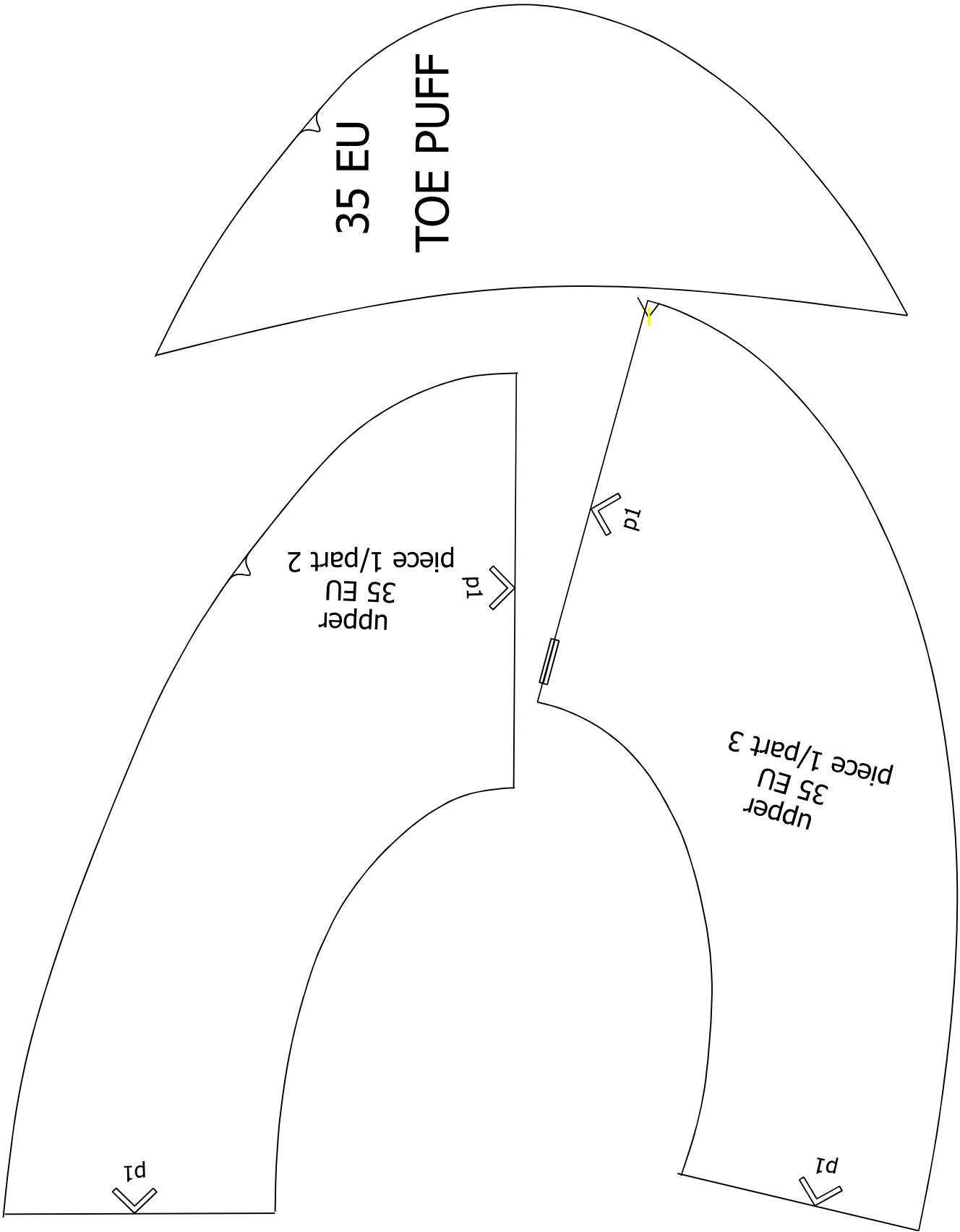
11"
8.5"
Letter

A4



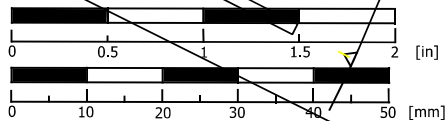
lining upper
35 EU
piece 2/part 2

2d



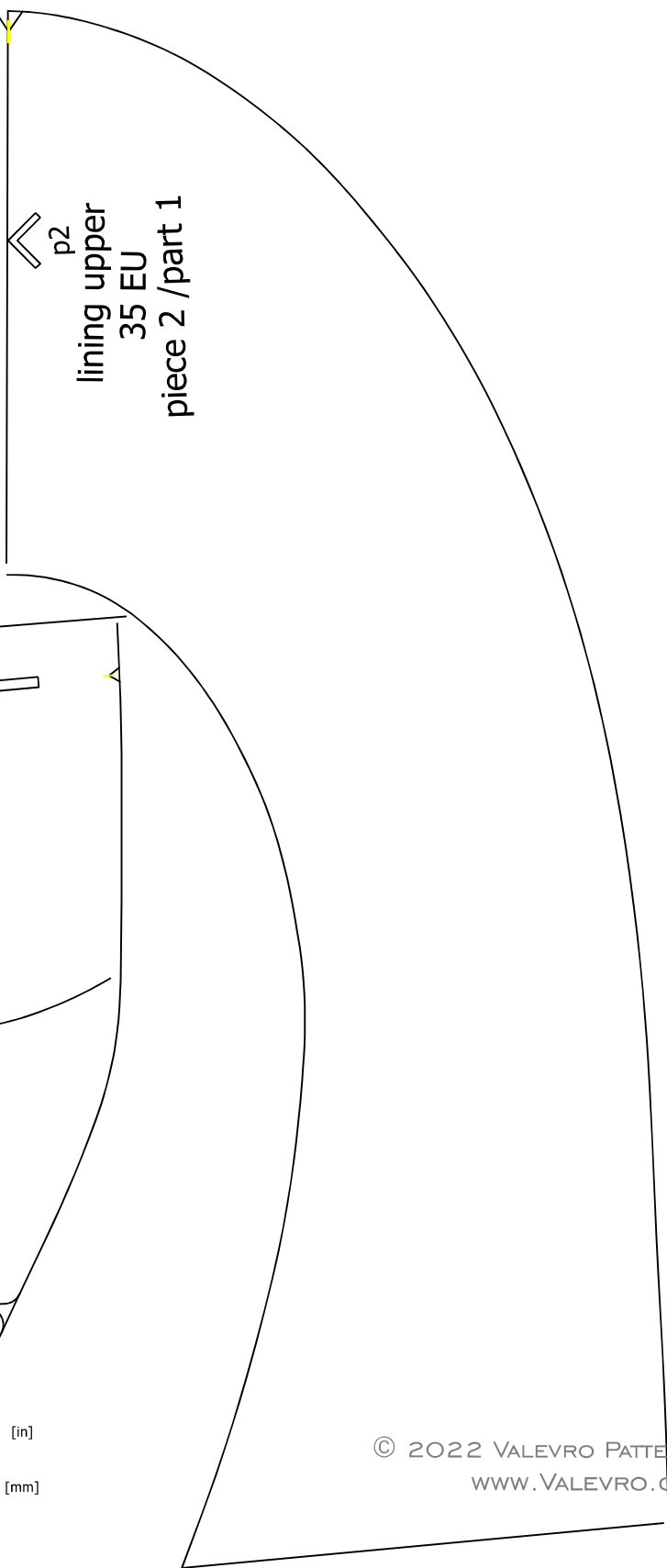
11"
Letter
8.5"

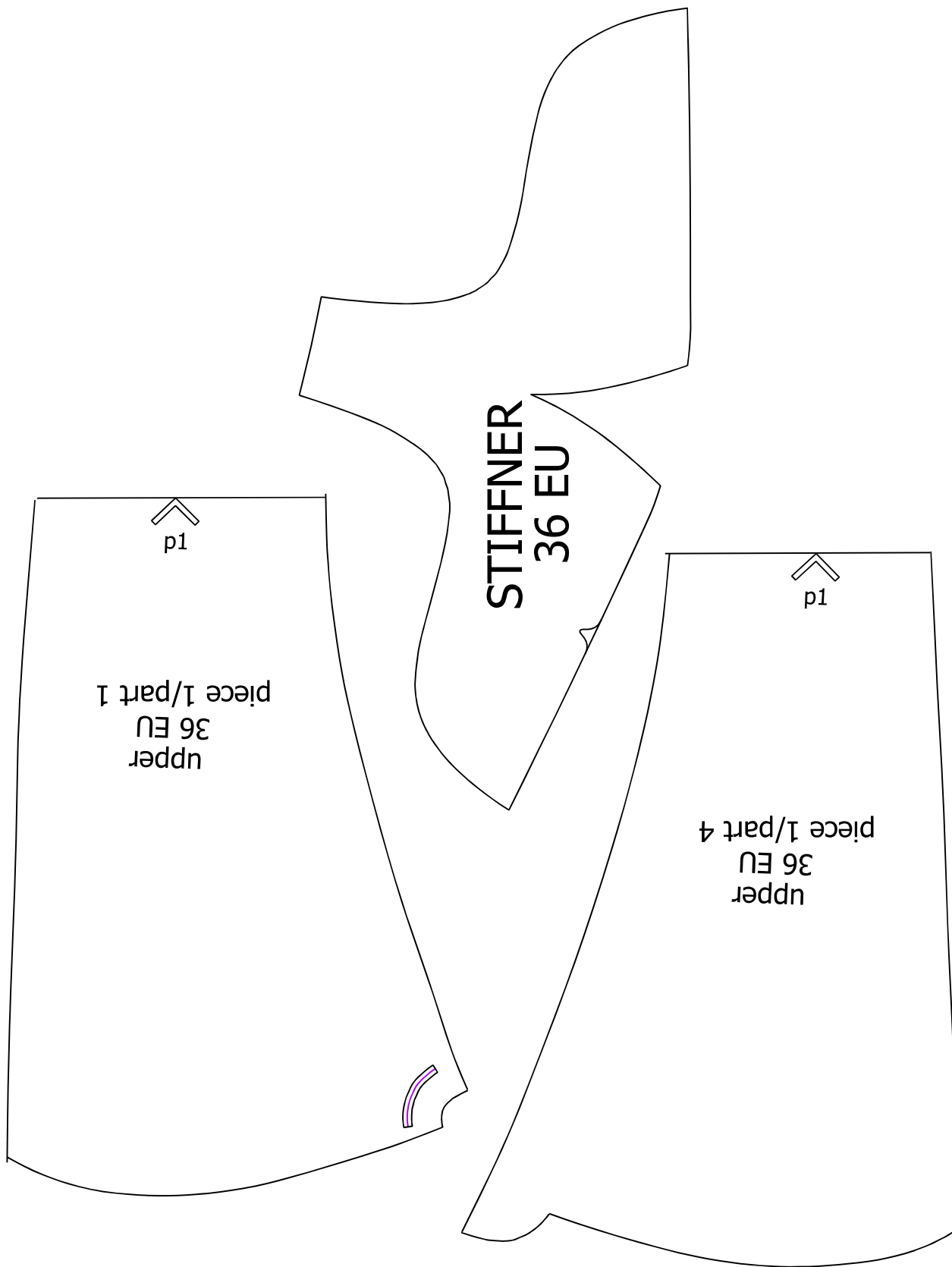
A4



LINING BACK

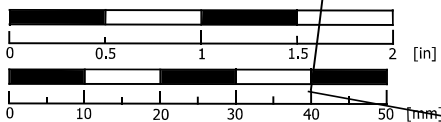
35 EU





11"
Letter
8.5"

A4

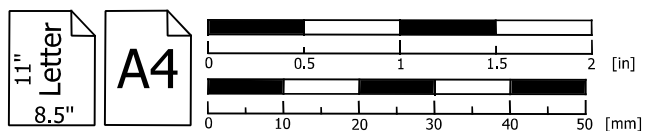
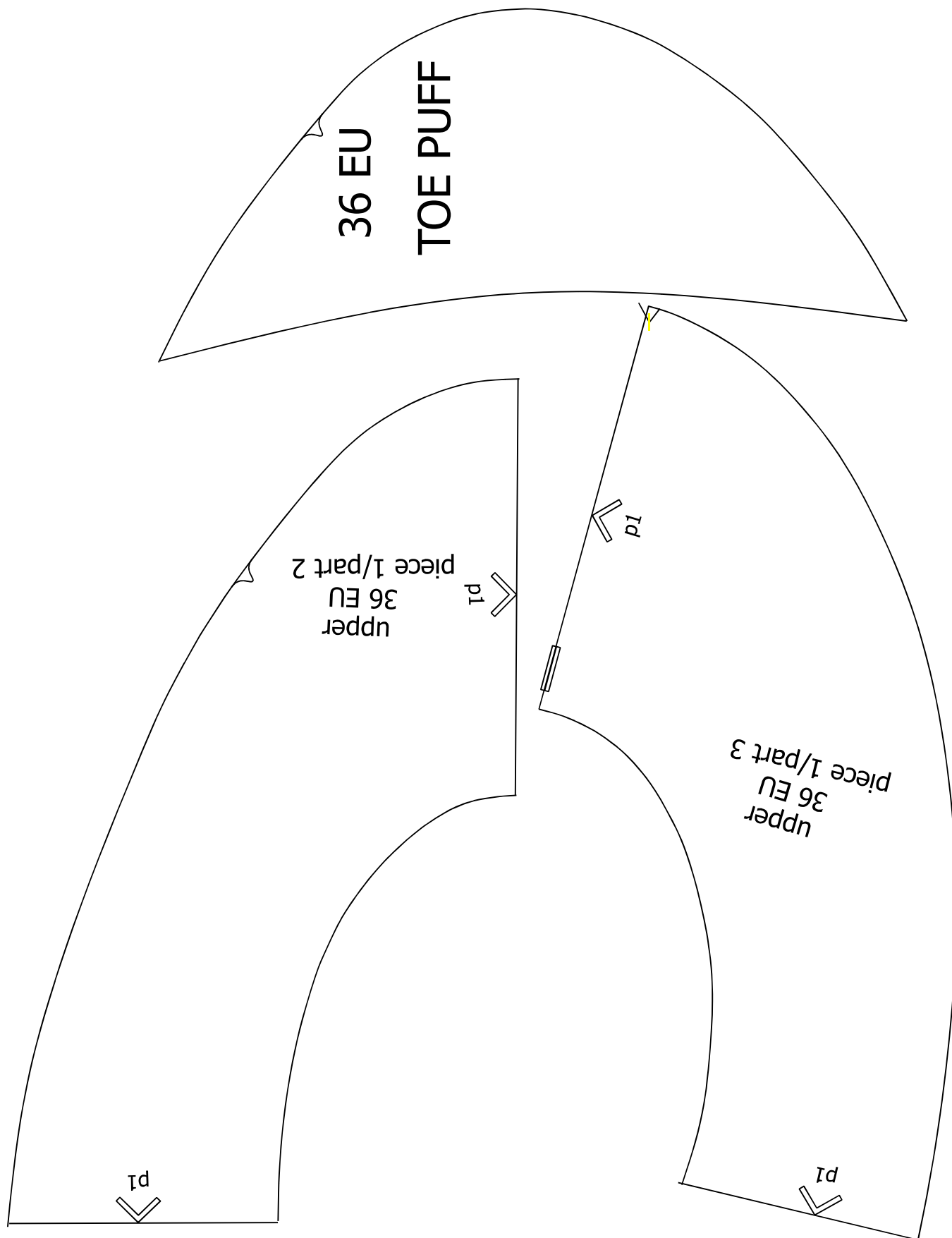


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lining upper
36 EU
piece 2/part 2

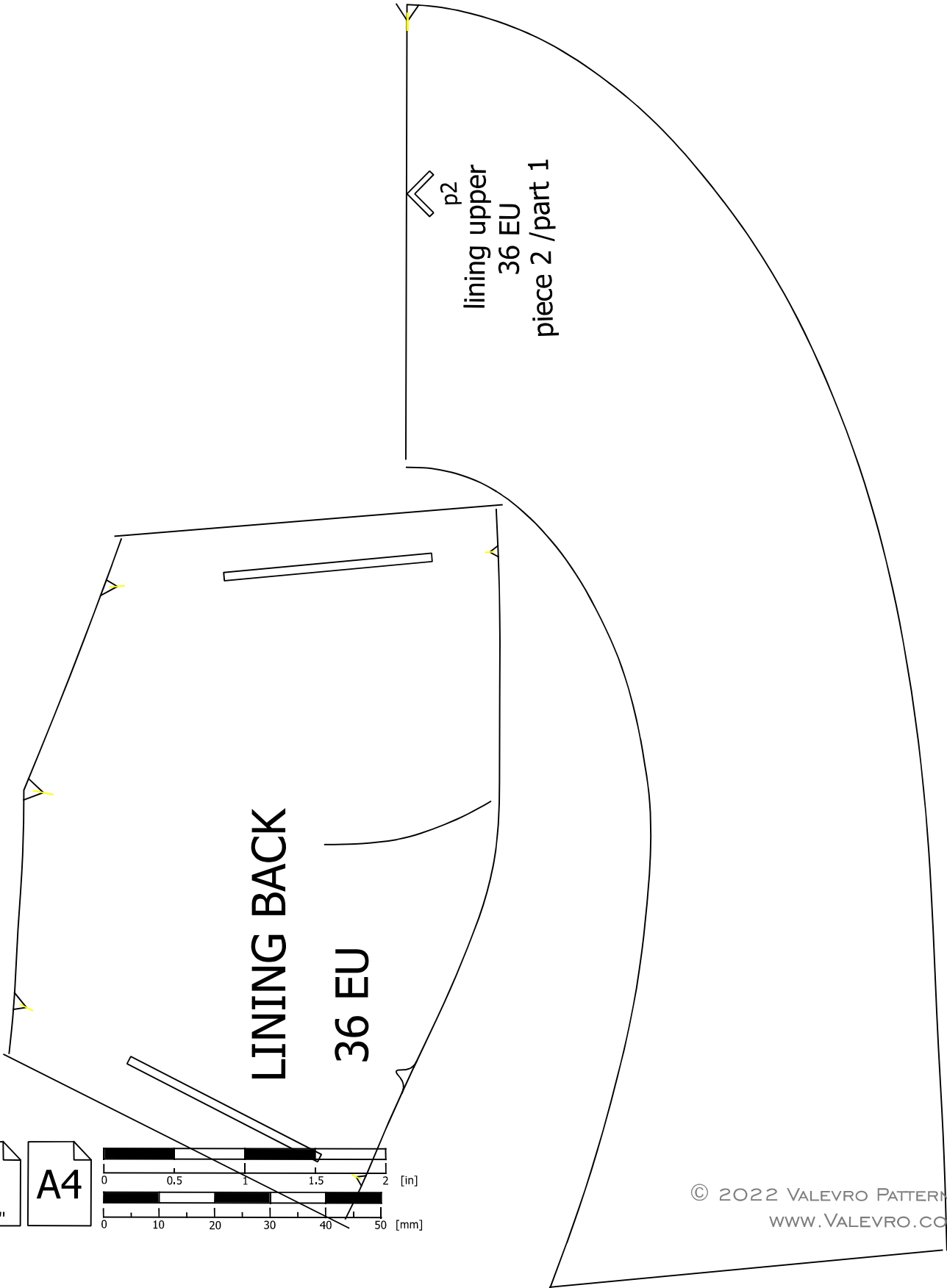
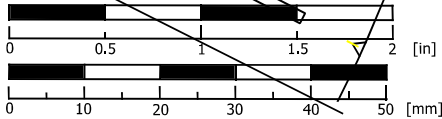
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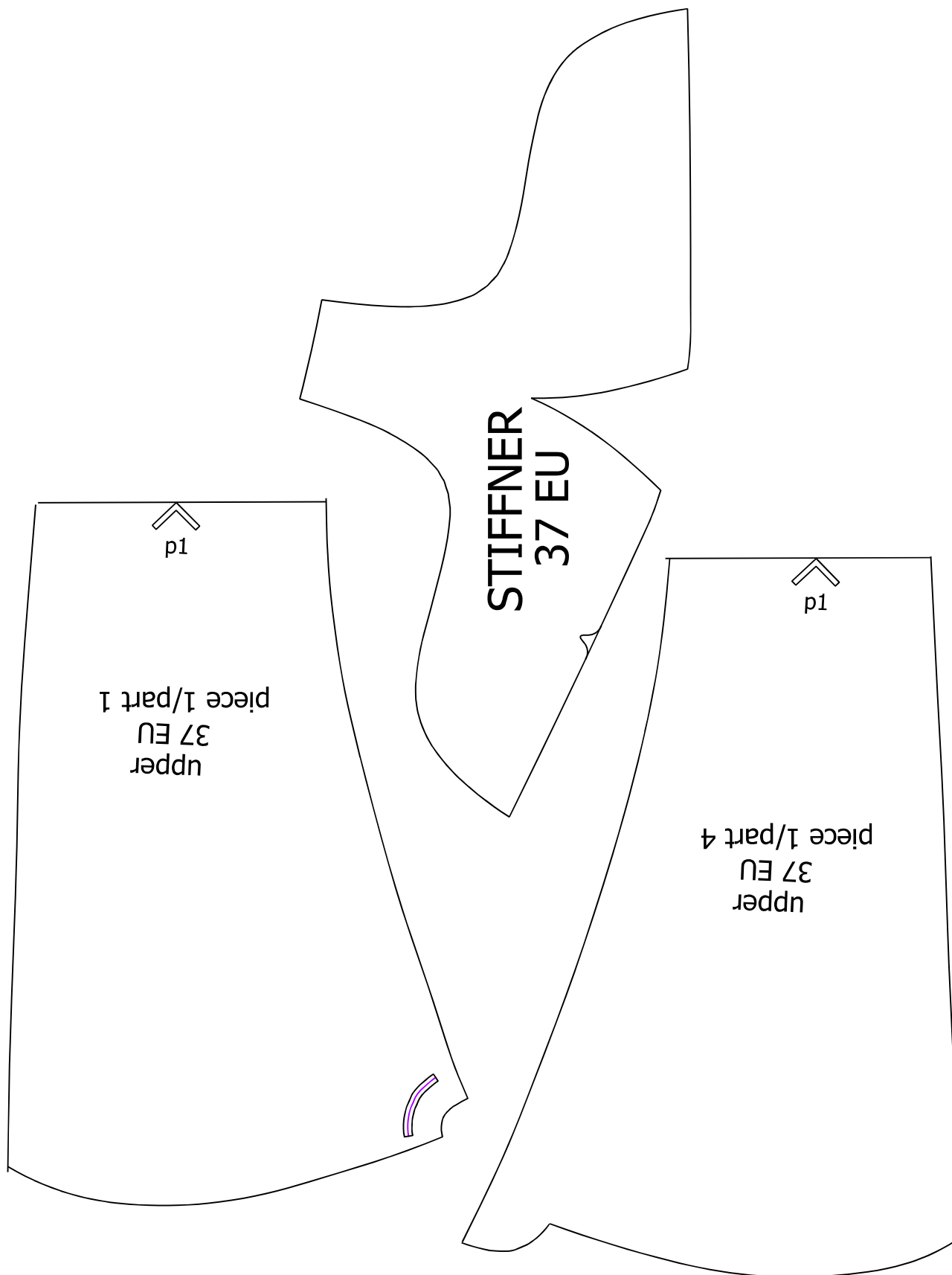


11"
Letter
8.5"

A4

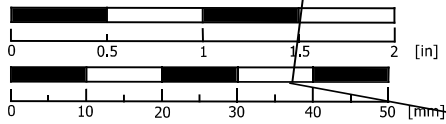


p2
lining upper
36 EU
piece 2 /part 1



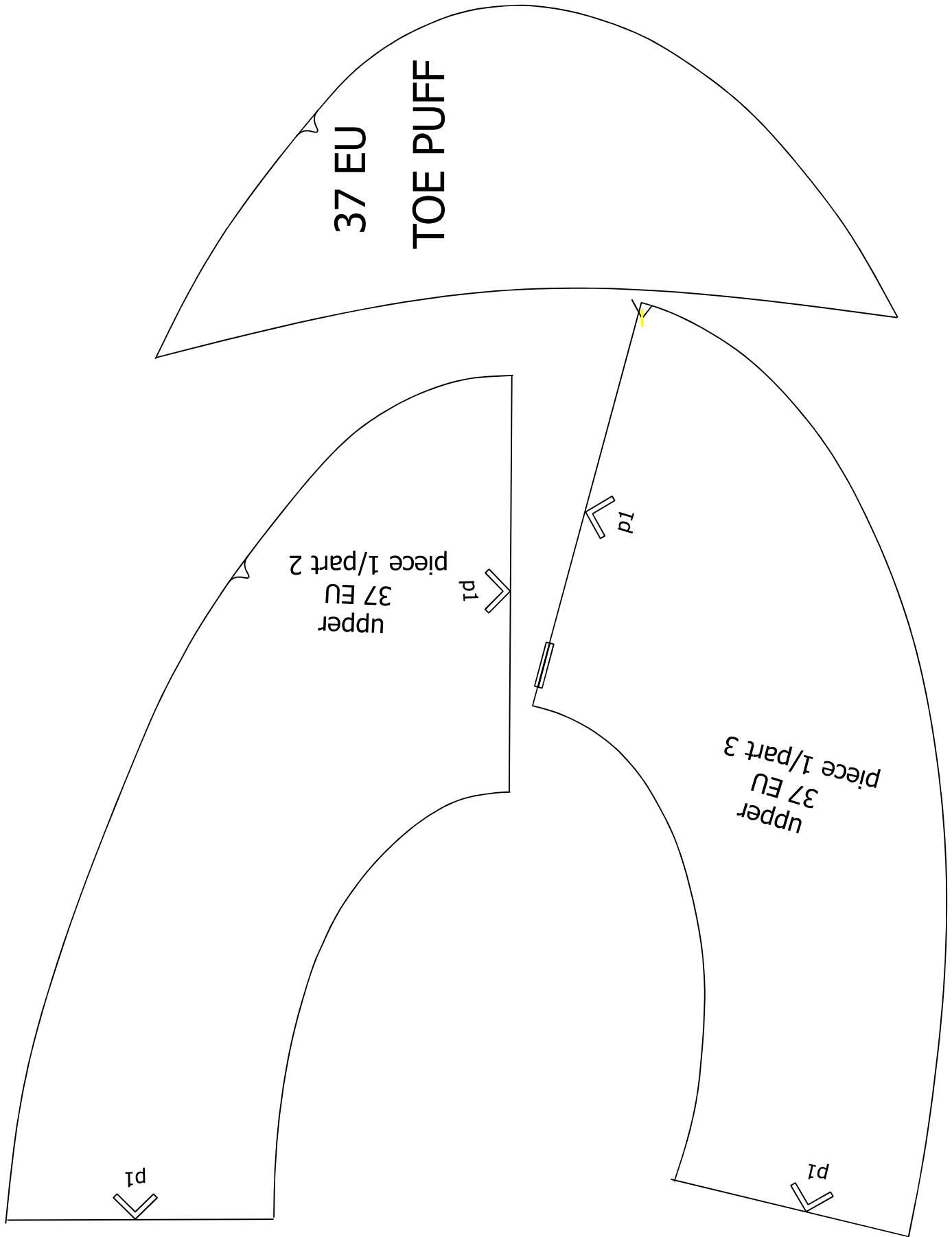
11"
Letter
8.5"

A4



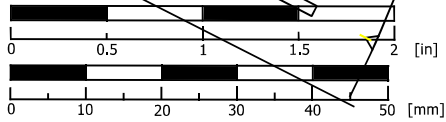
lining upper
37 EU
piece 2/part 2





11"
Letter
8.5"

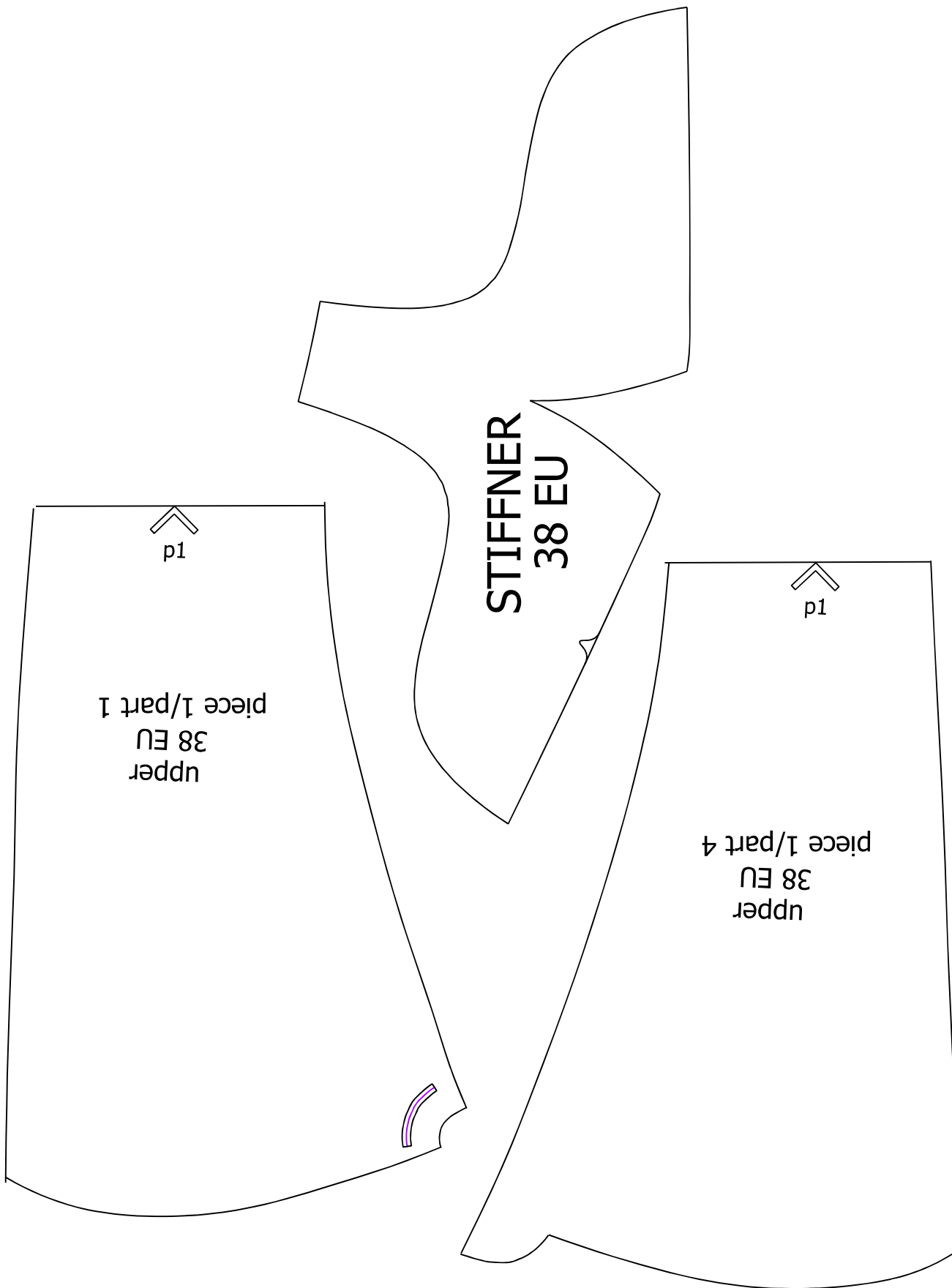
A4



LINING BACK

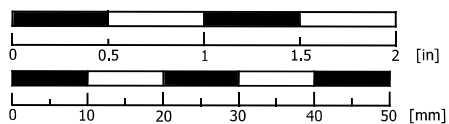
37 EU

p2
lining upper
37 EU
piece 2 /part 1



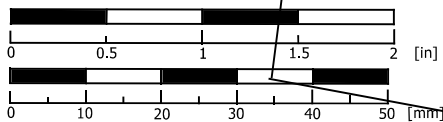
11"
Letter
8.5"

A4



11"
Letter
8.5"

A4



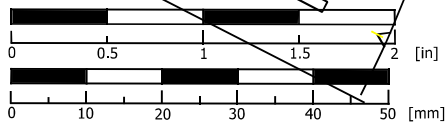
lining upper
38 EU
piece 2/part 2

p2



11"
8.5"
Letter

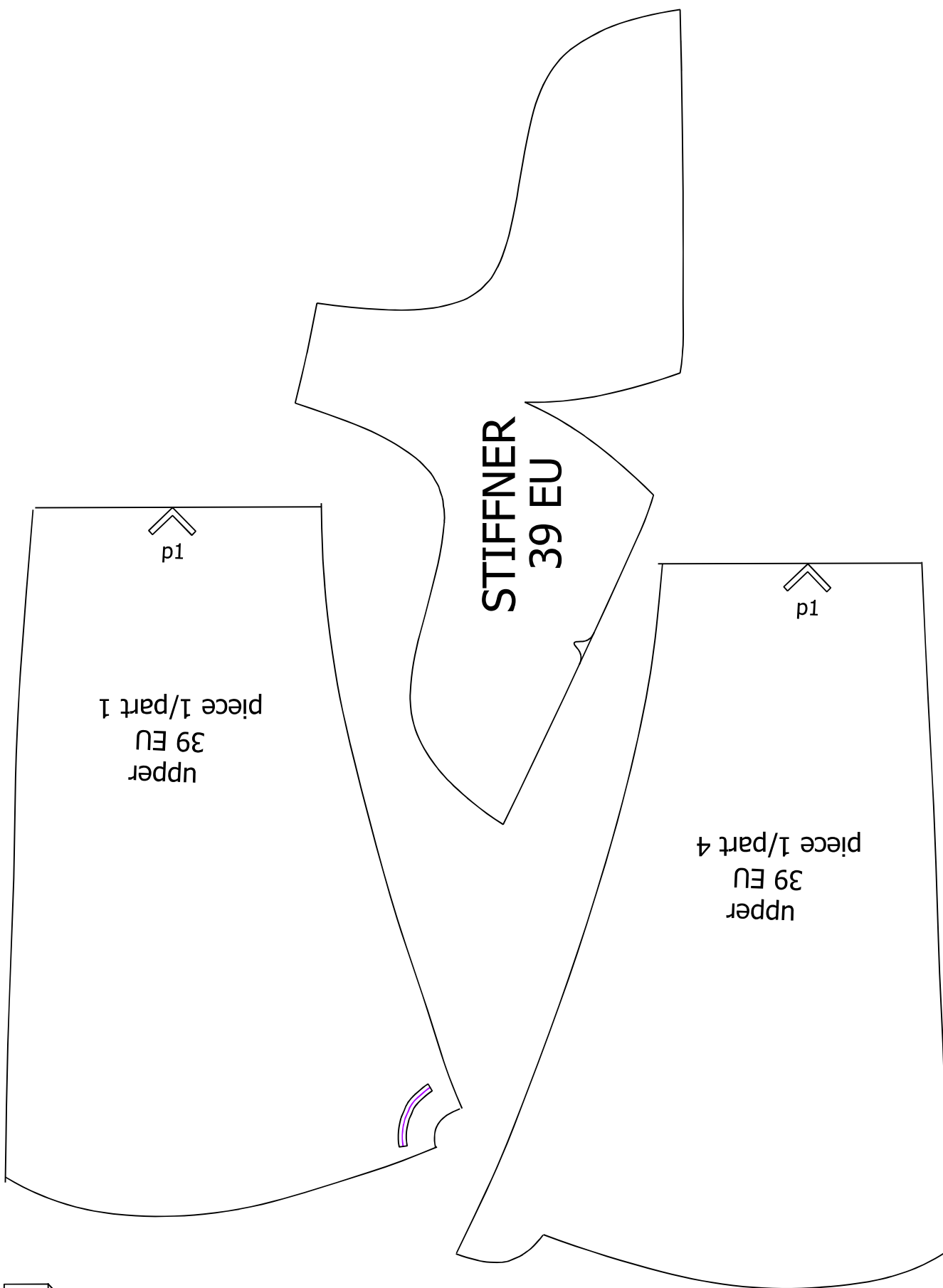
A4



LINING BACK

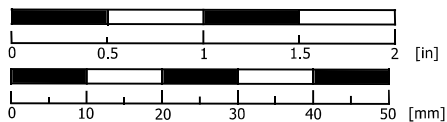
38 EU

p2
lining upper
38 EU
piece 2 / part 1



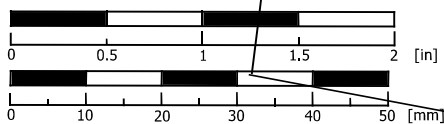
11"
Letter
8.5"

A4



11"
Letter
8.5"

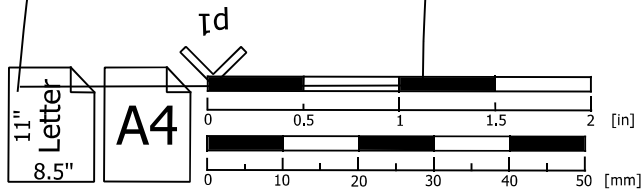
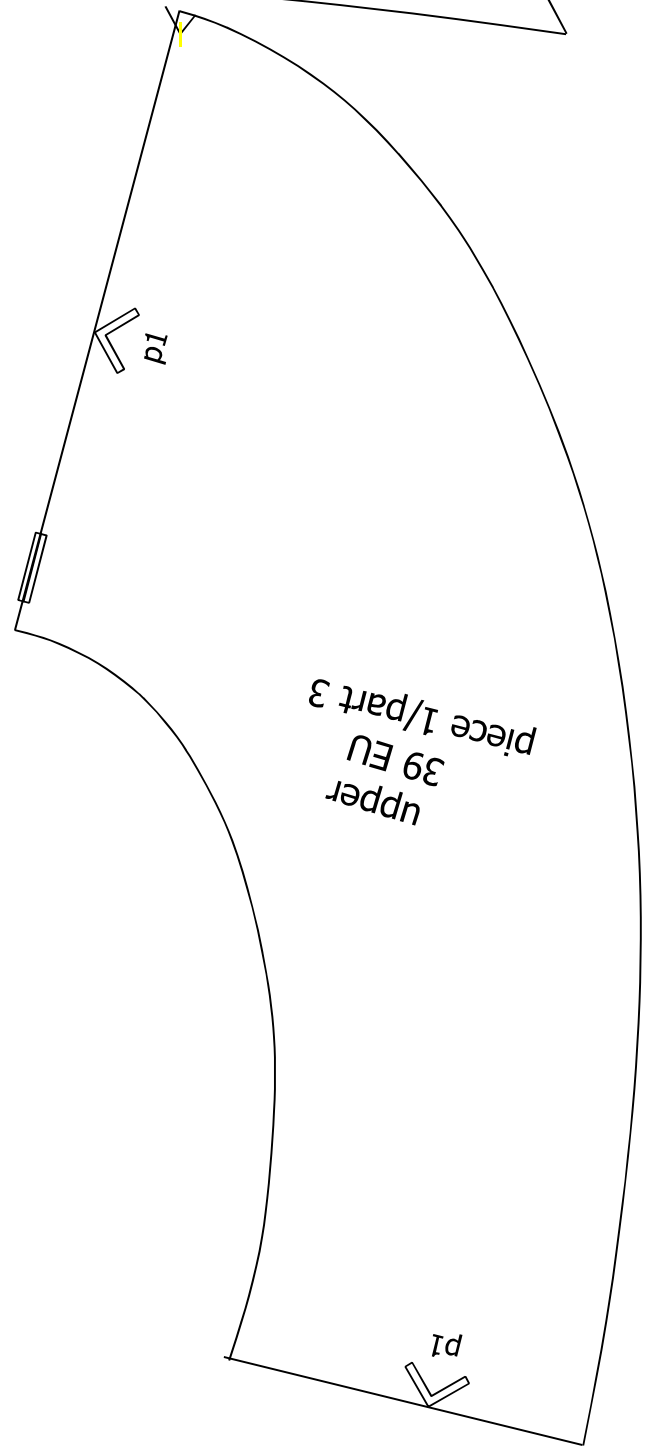
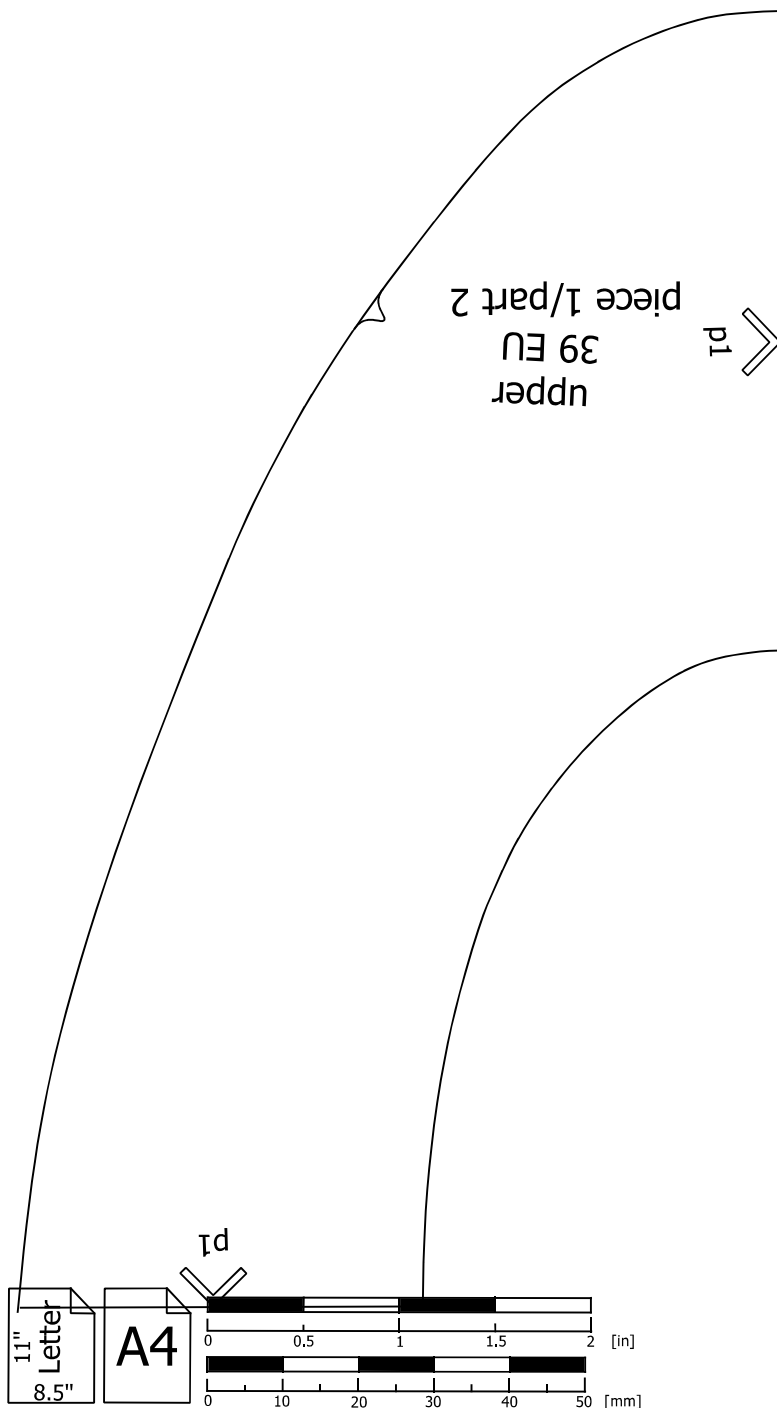
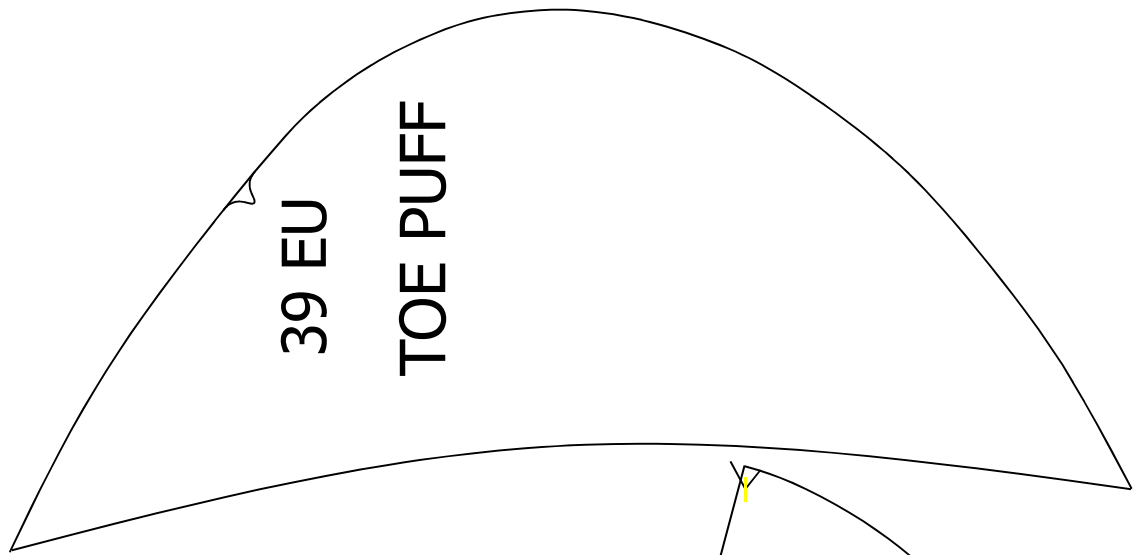
A4



lining upper
39 EU
piece 2/part 2

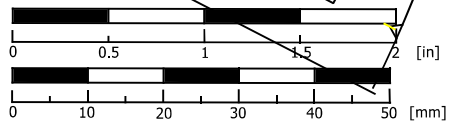
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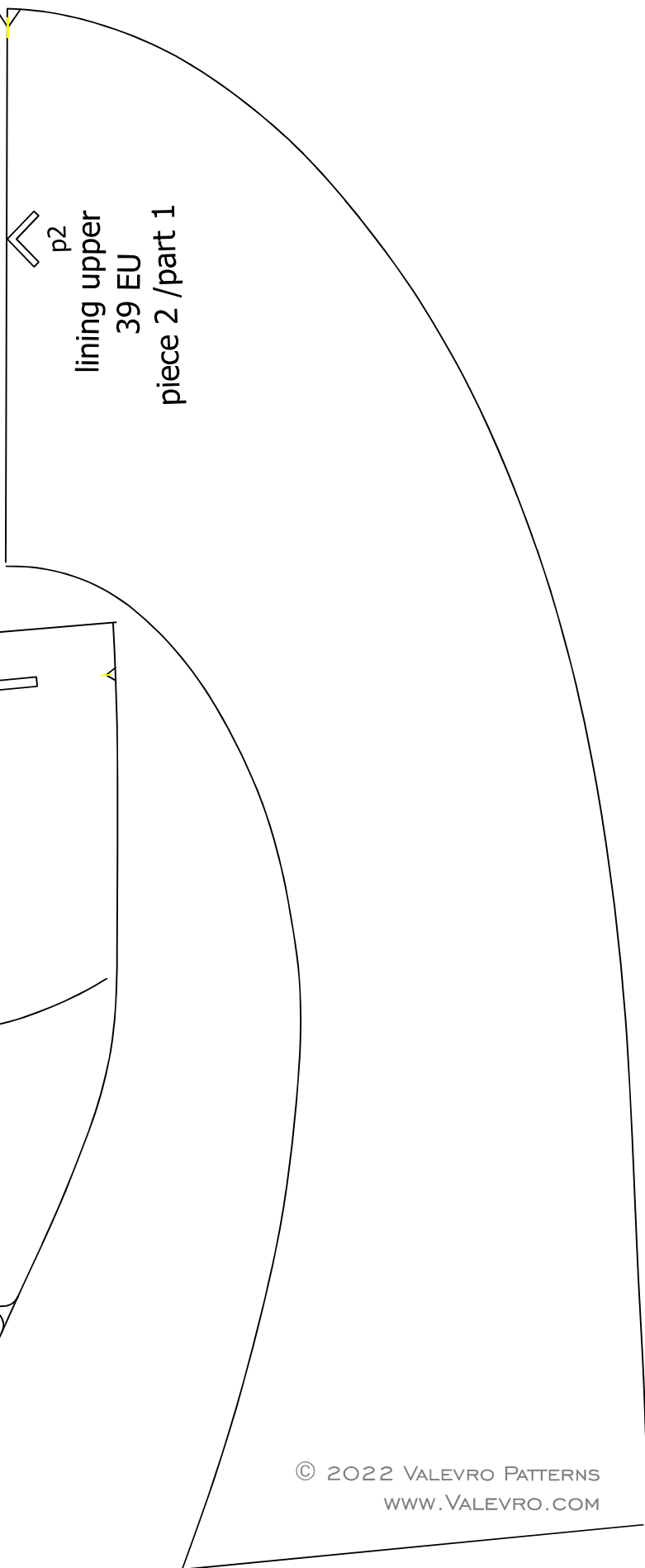
11"
8.5"
Letter

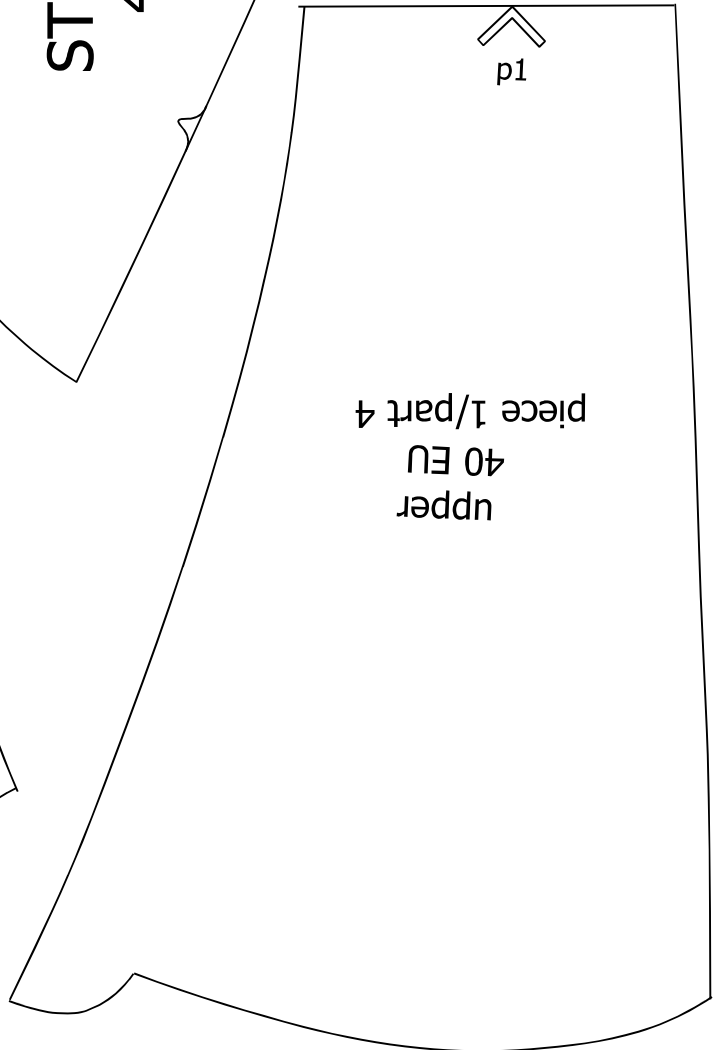
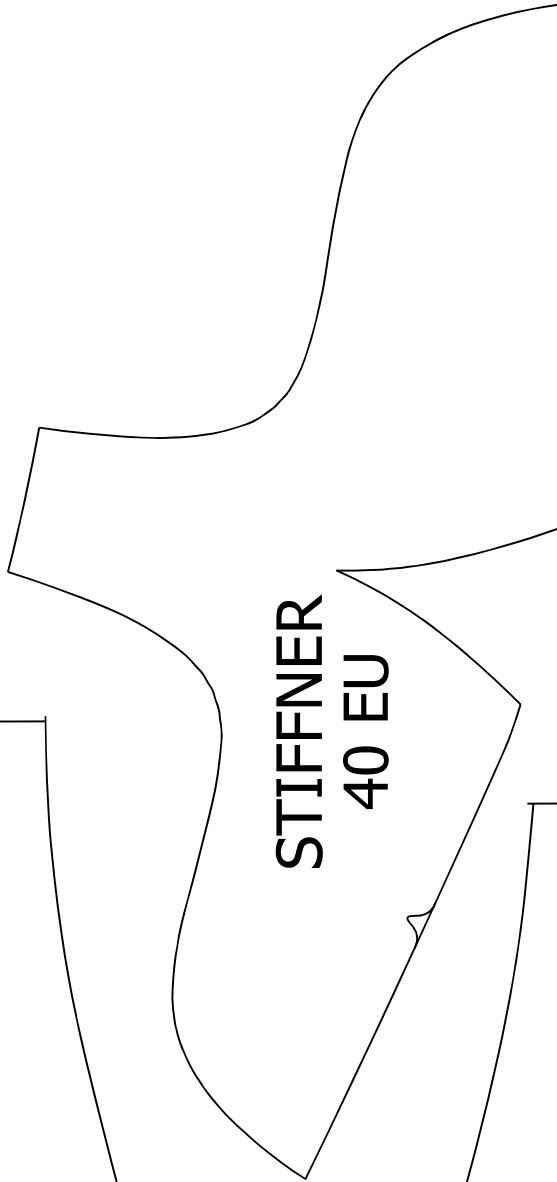
A4



LINING BACK

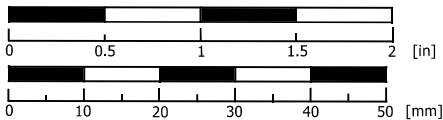
39 EU





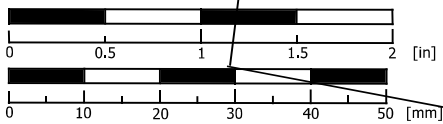
11"
Letter
8.5"

A4



11"
Letter
8.5"

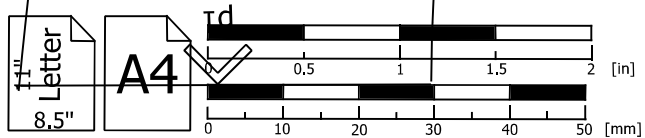
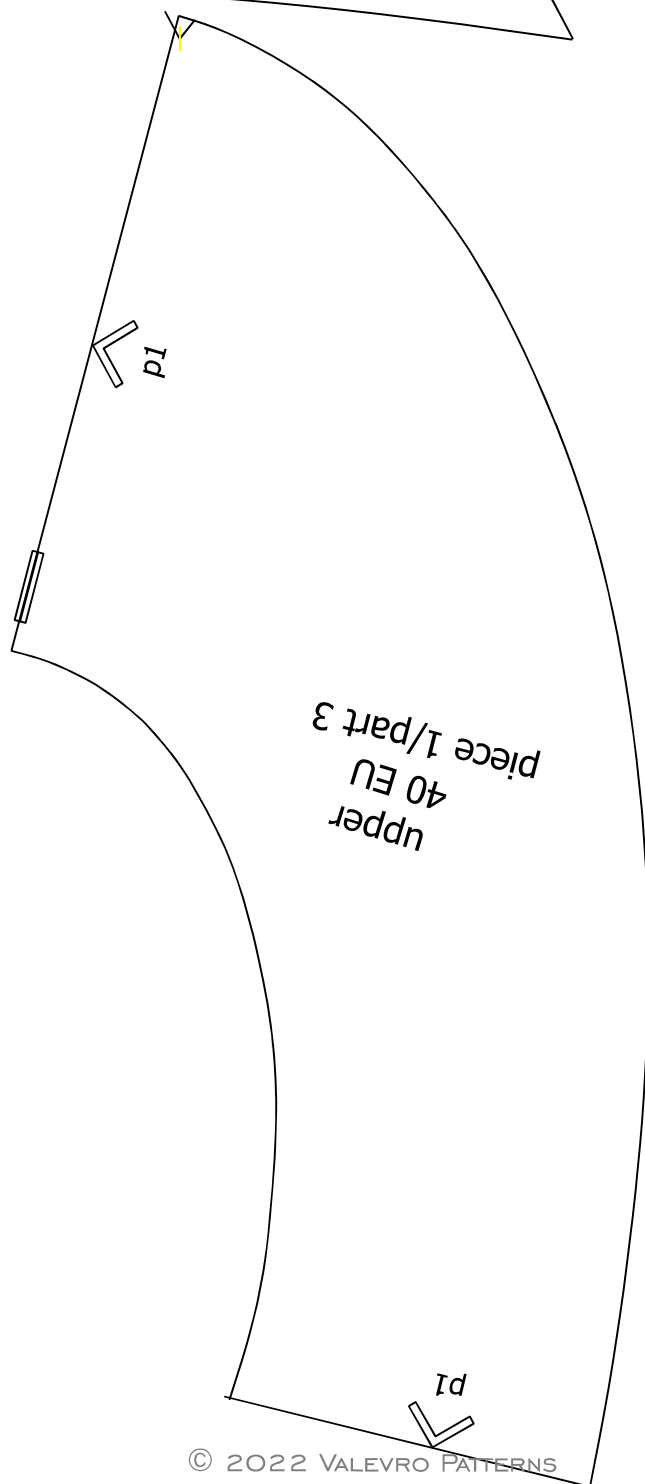
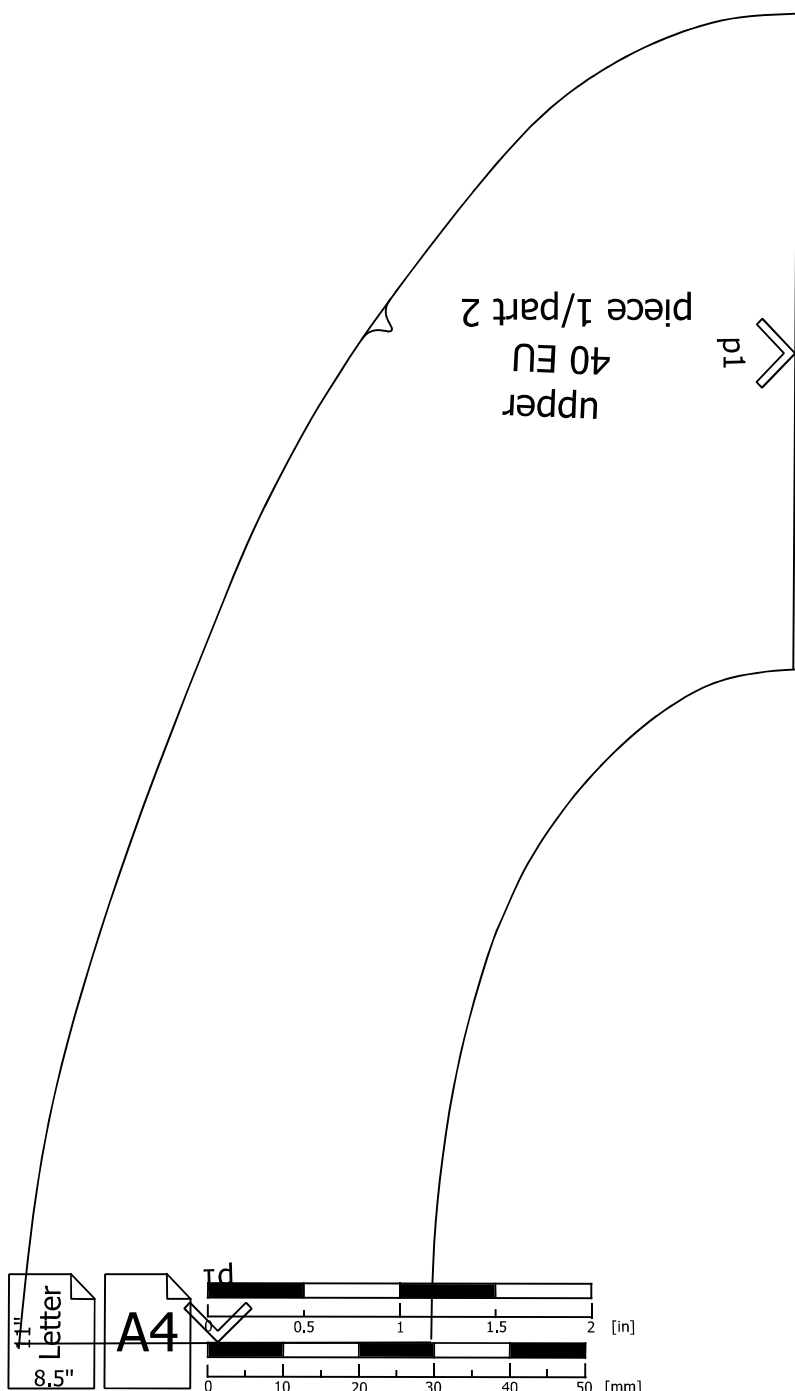
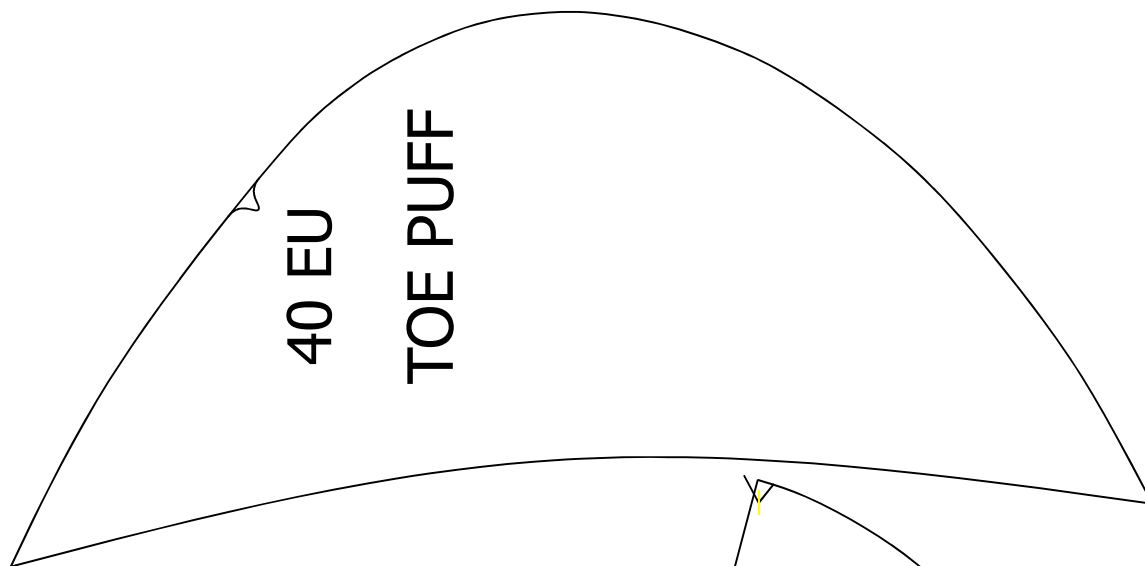
A4



lining upper
40 EU
piece 2/part 2

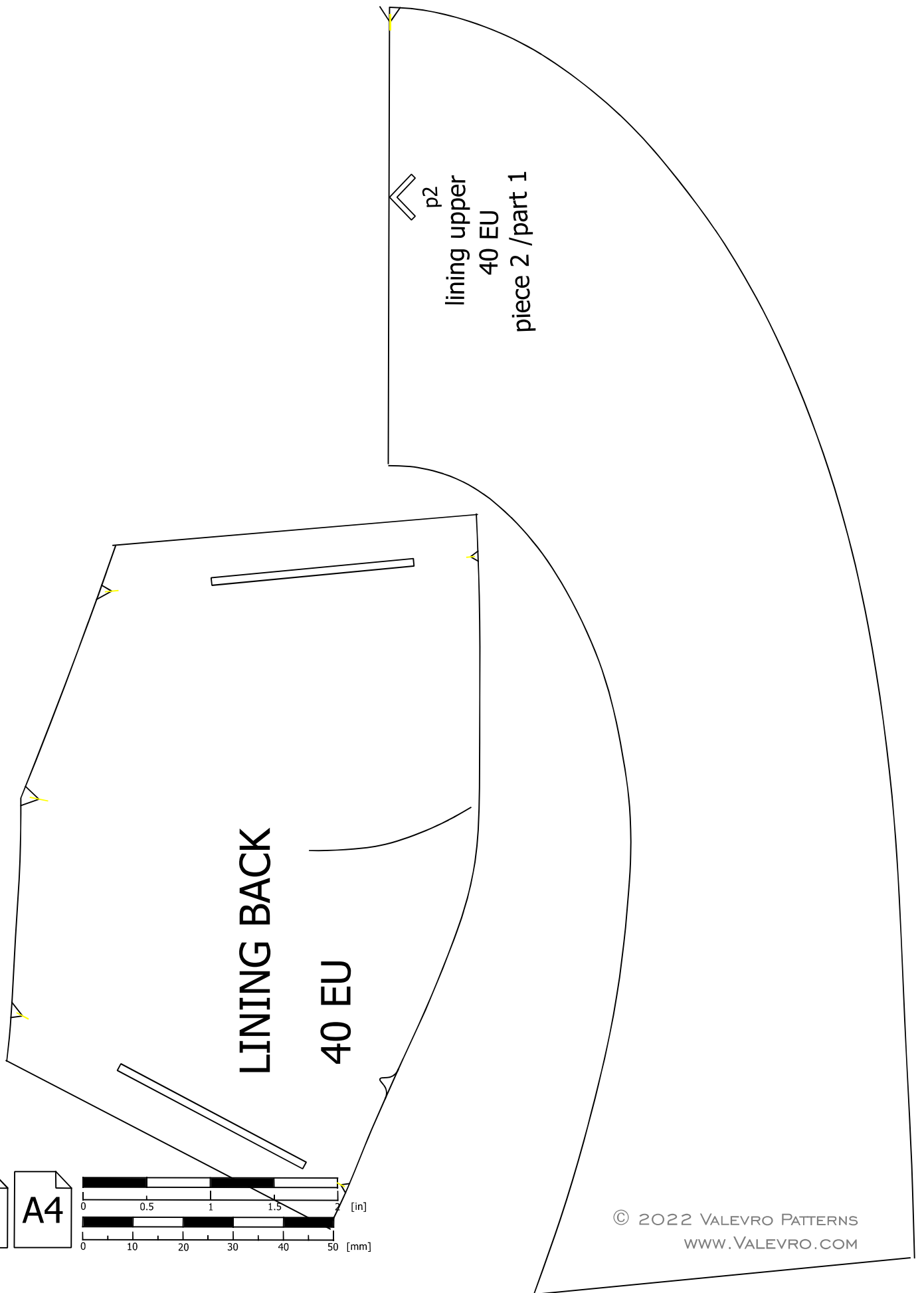
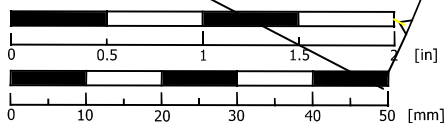
2d





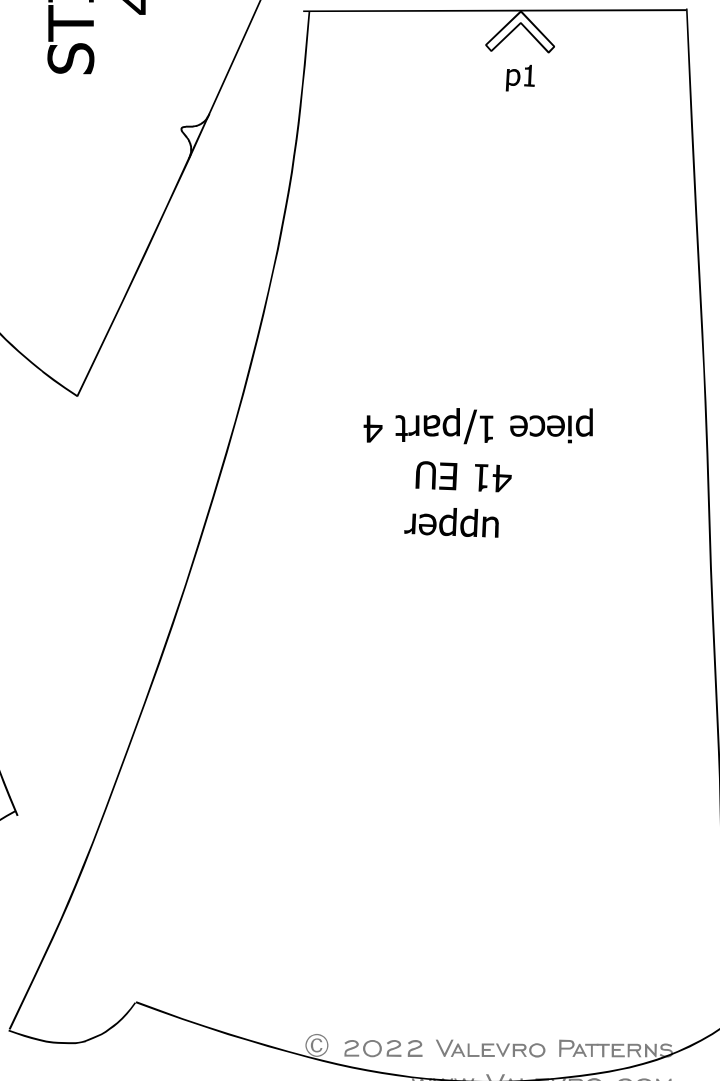
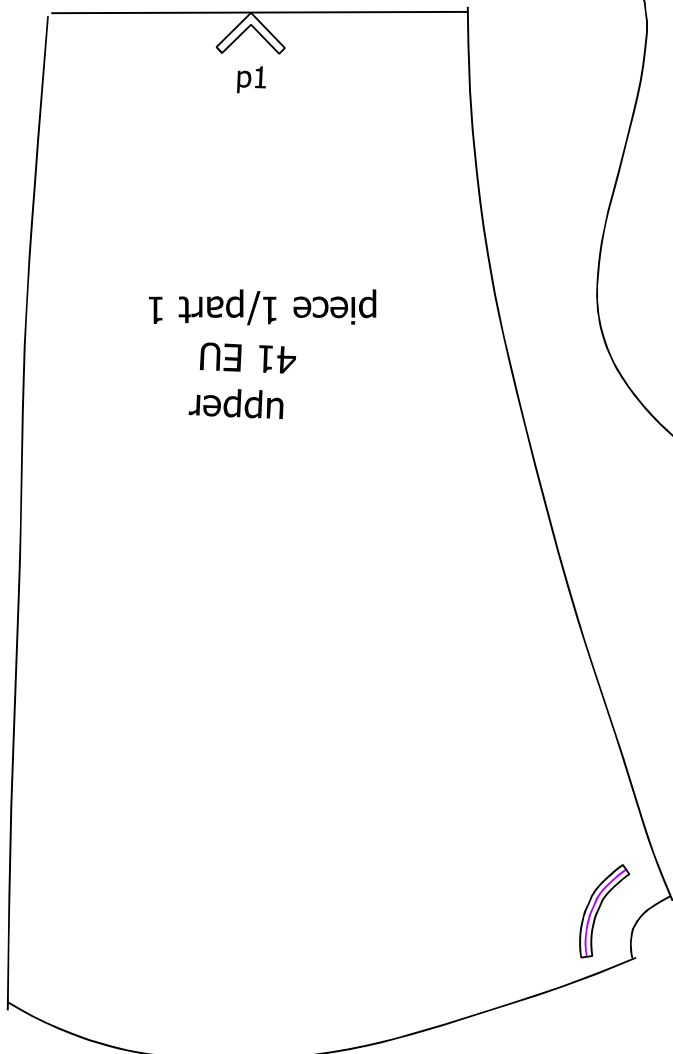
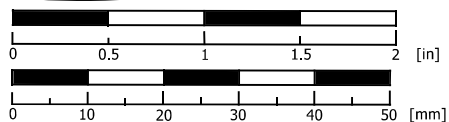
11"
Letter
8.5"

A4



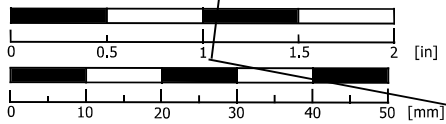
11"
Letter
8.5"

A4



11"
Letter
8.5"

A4



lining upper
41 EU
piece 2/part 2

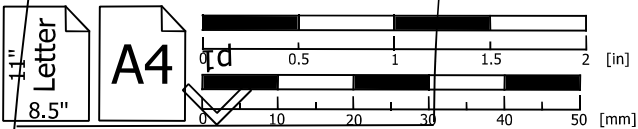
2d



41 EU
TOE PUFF

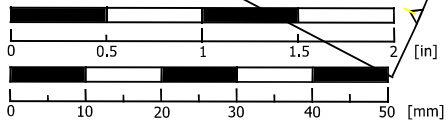
upper
41 EU
piece 1/part 2

upper
41 EU
piece 1/part 3



11"
Letter
8.5"

A4



LINING BACK

41 EU



p2

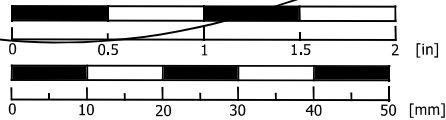
lining upper

41 EU

piece 2 /part 1

11"
Letter
8.5"

A4



upper
42 EU
piece 1/part 1



p1



STIFFNER
42 EU

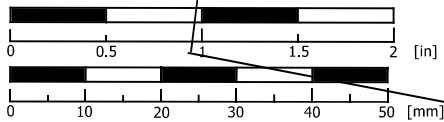
upper
42 EU
piece 1/part 4



p1

11"
Letter
8.5"

A4



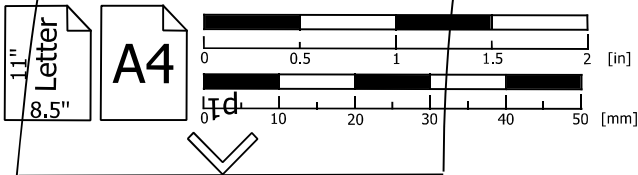
lining upper
42 EU
piece 2/part 2

2d

42 EU
TOE PUFF

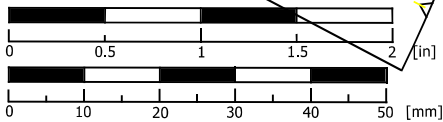
upper
42 EU
piece 1/part 2

upper
42 EU
piece 1/part 3



11"
Letter
8.5"

A4



LINING BACK

42 EU



p2

lining upper

42 EU

piece 2 /part 1